#### TECHNICAL PRODUCT SPECIFICATIONS SUMMARY

CHARACTERISTIC		TECHNOLOGY TARGET			REMARKS
		Thickness 5 146			
		Length		1219.291	
		Width	177.915		
		Squareness (out of		177.515	
		square)	Max: 0.160 / Avg: 0.073		
		Straightness	0.058		
Determination of Coom	atrical Characteristics				150 24227
Determination of Geom		Width Flatness	Width Flatness Max: 0.132 (0.074%) / Avg: 0.097 (0.055%) - Convex		150 24557
		Length Flatness	Max: 0.172 (0.014%)	/ Avg: 0.131 (0.011%) - Convex	
		Openings Between	Maye	182 / Aug. 0.001	
		Elements	iviax: u	.183 / Avg: 0.091	
		Height Difference	Mary O	114 / Aug. 0.075	
		Between Elements	iviax: 0	.114 / Avg: 0.075	
Curling after exposure to heat (%)		SPC Length: ≤0	SPC Length: ≤0.01 (70ºC/ 6Hr) SPC Width: ≤0.01 (70ºC/ 6Hr)		ISO 23999 ASTM F3261
Wear Laver Thickness of					
Resilient Floor Coverings b	v Optical Measurement	Average Total Thickness: 0.011 Inch/ 0.28mm		ASTM F410	
	Chemicals	Surface Dulling	Surface Attack	Color Change	
	5% Acetic Acid	0	0	0	
	70% Isopropyl Alconol	0	0	0	
	Mineral Oli	0	0	0	
	5% Sodium Hydroxide	0	0	1	
	5% Hydrochloric Acid	0	0	0	
Resistance to Chemicals	5% Ammonia	0	0	0	ASTM F925
	Bleach	0	0	0	
	5% Phenol	0	0	0	
	Gasoline	0	0	0	
	Sulfuric Acid	0	0	0	
	Kerosene	0	0	0	
Olive Oil		0	0	0	
Static Load Limit		Specified I	Load: 250psi	Residual Compression:0.003mm	ASTM F970
Measuring Thickness of		Average Total Thickness: 0.202 inch		ASTM F387	
Resilient Floor Covering with Foam Layer				ACTN 4 54 27	
		PASSES 115 mm Mandrei		ASTM F137	
KESIDUAL INDENTATION AT 75 Lbs				ASTIVI F1914	
Squareness Gage					
Length Deviation		≤0.15mm		- ASTM F2421	
width De	viation		≤0.15mm		
Squareness Deviation		≤0.15mm			i



DATE: 10-02-2019	Page 1 of 1	TEST NUMBER:	0260689
CLIENT	Kermit Floor		
TEST METHOD CONDUCTED	Test Summary		
	DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Kermit Floor		

#### **TEST RESULTS**

TEST METHOD	PASS/FAIL	
ASTM F137	Meets the requirements of ASTM F137	
ASTM F970	Meets the requirements of ASTM F3261	
ASTM F925	Meets the requirements of ASTM F925	
ASTM F387	Meets the requirements of ASTM F387	
ASTM F1914	Meets the requirements of ASTM F1914	
ISO 24337	Meets the requirements of ISO 24337	
ISO 23999	Meets the requirements of ISO 23999	
ASTM F410	Meets the residential requirement for wear layer via ASTM F3261.	

## APPROVED BY: Harry atlany



DATE: 10-01-2019	Page 1 of 1	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
TEST METHOD CONDUCTED	ISO 24337 Laminate Floor Geometrical Characteristics	Coverings - Determination of
	DESCRIPTION OF TEST SAMPLE	

#### **GENERAL PRINCIPLE**

The submitted goods were measured to determine geometrical values for size, squareness, straightness, height deviations, and gapping when applied together. All values listed are in mm.

#### TEST RESULTS

CHARACTERISTIC	VALUE (mm)	
Thickness	5.146	
Length	1219.291	
Width	177.915	
Squareness (out of square)	Max: 0.160 / Avg: 0.073	
Straightness	0.058	
Width Flatness	Max: 0.132 (0.074%) / Avg: 0.097 (0.055%) - Convex	
Length Flatness	Max: 0.172 (0.014%) / Avg: 0.131 (0.011%) - Convex	
Openings Between Elements	Max: 0.183 / Avg: 0.091	
Height Difference Between Elements	Max: 0.114 / Avg: 0.075	

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DATE: 10-01-2019	Page 1 of 1	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
	ASTM F137 Test Method for Flexibili	ty of Resilient Flooring Materials
	with Cylindrical Mandrel Apparatu	S

DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Kermit Floor	

#### **GENERAL PRINCIPLE**

The flexibility of a specimen is determined by flexing the material around mandrels of varying sizes. The mandrel sizes range from 6 mm to 120 mm in diameter. The specimen is flexed 180° around the mandrel and then examined for cracking or breaking. If none exists, the procedure is repeated on the next smaller mandrel. The procedure is continued until the material breaks or cracks or until the smallest mandrel is passed.

#### TEST RESULTS

RESULT	PASSES 115 mm Mandrel
--------	-----------------------

## APPROVED BY: Harry atluny



DATE: 10-01-2019	Page 1 of 1	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
TEST METHOD CONDUCTED	ASTM F387 Standard Test Meth	od for Measuring Thickness of
TEST METHOD CONDUCTED	Resilient Floor Covering with Foar	n Layer

	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	Kermit Floor

#### **GENERAL PRINCIPLE**

The total thickness of a resilient flooring material is determined through measurements made using a .250 inch presser foot and a dial micrometer. The average of 5 total measurements is reported as the average total thickness.

#### TEST RESULTS

	THICKNESS
SPECIMEN 1	0.202 Inch
SPECIMEN 2	0.204 Inch
SPECIMEN 3	0.201 Inch
SPECIMEN 4	0.202 Inch
SPECIMEN 5	0.203 Inch

AVERAGE TOTAL THICKNESS 0.202 Inch

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DATE: 10-01-2019	Page 1 of 1	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
	ASTM F410 Standard Test Meth	nod for Wear Layer Thickness of
TEST METHOD CONDUCTED	Resilient Floor Coverings by Opt	ical Measurement

	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	Kermit Floor

#### **GENERAL PRINCIPLE**

The thickness of the wear layer of resilient non-textile floor coverings is determined by microscopic optical measurement. The specimen is examined in five areas and measurements are made on the outer most layer of the composite material. The measurements are recorded to the .001 inch and averaged.

#### TEST RESULTS

	THICKNESS	
SPECIMEN 1	0.012 inch	0.30 mm
SPECIMEN 2	0.009 inch	0.24 mm
SPECIMEN 3	0.011 inch	0.29 mm
SPECIMEN 4	0.010 inch	0.25 mm
SPECIMEN 5	0.011 inch	0.28 mm

	AVERAGE TOTAL THICKNESS	0.011 Inch	0.27 mm
--	-------------------------	------------	---------

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DATE: 10-01-2019	Page 1 of 1	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
TEST METHOD CONDUCTED	ASTM F925 (Regular) Standard Test Chemicals of Resilient Flooring	Method for Resistance to

	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	Kermit Floor

#### **TEST RESULTS**

**5 MINUTE RATINGS** 

24 HOUR RATINGS

	SURFACE	SURFACE	COLOR	SURFACE	SURFACE	COLOR
STAINING AGENT	DULLING	ATTACK	CHANGE	DULLING	ATTACK	CHANGE
5% Acetic Acid	0	0	0	0	0	0
70% Isopropyl Alcohol	0	0	0	0	0	0
Mineral Oil	0	0	0	0	0	0
5% Sodium Hydroxide	0	0	0	0	0	1
5% Hydrochloric Acid	0	0	0	0	0	0
5% Ammonia	0	0	0	0	0	0
Bleach	0	0	0	0	0	0
5% Phenol	0	0	0	0	0	0
Gasoline	0	0	0	0	0	0
Sulfuric Acid	0	0	0	0	0	0
Kerosene	0	0	0	0	0	0
Olive Oil	0	0	0	0	0	0

#### RATING KEY

0 - No change (----)

1 - Slight change

- 2 Moderate change
- 3 Severe change

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DATE: 10-01-2019	Page 1 of 1	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
TEST METHOD CONDUCTED	ASTM F970 Standard Test Metho	d for Static Load Limit

	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	Kermit Floor

#### GENERAL PRINCIPLE

This test determines the recovery properties of resilient floor covering after long term indentation test (24 hours) under a specified load.

#### PROCEDURE

The test sample is conditioned to equilibrium at 73° F and 50% relative humidity. The initial thickness of the sample is determined using a dial micrometer with a flat presser foot .250 inches in diameter. A specified load is applied to the sample over a 1.125 inch diameter indentor foot for 24 hours. After removal of the load, the sample is allowed to recover for 24 hours. The sample is regauged using the .250 inch diameter presser foot. The difference between the two measurements is reported as the residual compression.

#### TEST RESULTS

SPECIFIED LOAD	RESIDUAL COMPRESSION
250 psi	0.003 Inch

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DATE: 10-01-2019	Page 1 of 1	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
TEST METHOD CONDUCTED	ASTM F1914 Test Method for Sho Indentation of Resilient Floor Co	ort-Term Indentation and Residual overing

	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	Kermit Floor

#### PROCEDURE

A test sample is loaded with 75 lbs. on a presser foot .250 inches in diameter for 15 minutes. After 60 minutes of recovery time the indentation is measured again and compared to the original thickness of the sample.

#### **TEST RESULTS**

RESIDUAL INDENTATION AT 75 Lbs.	0.000 Inch	

Surface Integrity -No puncture through wear layer/decor into rigid core.

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DATE: 10-01-2019	Page 1 of 3	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
TEST METHOD CONDUCTED	ASTM F2421 Test Method for Size and Tile by Dial Gage Method	d Squareness of Resilient Floor

DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	Kermit Floor

#### GENERAL PRINCIPLE

This test method covers the determination of both dimensions (length and width) and squareness of resilient floor tile. The gage dials were set and reported as deviation from the zero point of the specified size. Results are listed in inches.

#### **TEST RESULTS**

Specified Size in Inches			
Length	Width		
48.000	7.000		

#1		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.000	7.006	7.008	7.008	48.010
Rotation 1	2	0.001	7.008	7.008	7.006	48.010
Flip 1	3	0.002				
Rotation 2	4	0.006				

		Per Linear Ft	Squareness Deviation	
Length Deviation	0.010	0.002	Corner 1	0.000
Width Deviation Left	0.006	0.010	Corner 2	0.001
Width Deviation Center	0.008	0.014	Corner 3	0.002
Width Deviation Right	0.008	0.014	Corner 4	0.006

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DATE: 10-01-2019	Page 2 of 3	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
TEST METHOD CONDUCTED	ASTM F2421 Test Method for Size an Tile by Dial Gage Method	nd Squareness of Resilient Floor

#### **DESCRIPTION OF TEST SAMPLE**

Kermit Floor

#2		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.002	7.006	7.001	7.002	47.996
Rotation 1	2	0.005	7.002	7.001	7.006	47.996
Flip 1	3	0.006				
Rotation 2	4	0.002				

		Per Linear Ft
Length Deviation	-0.004	-0.001
Width Deviation Left	0.006	0.010
Width Deviation Center	0.001	0.002
Width Deviation Right	0.002	0.003

Squareness	
Deviation	
Corner 1	0.002
Corner 2	0.005
Corner 3	0.006
Corner 4	0.002

#3		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.002	7.006	7.005	7.004	47.992
Rotation 1	2	0.003	7.004	7.005	7.006	47.992
Flip 1	3	0.006				
Rotation 2	4	0.005				

		Per Linear Ft
Length Deviation	-0.008	-0.002
Width Deviation Left	0.006	0.010
Width Deviation Center	0.005	0.009
Width Deviation Right	0.004	0.007

Harry atlury

Squareness	
Deviation	
Corner 1	0.002
Corner 2	0.003
Corner 3	0.006
Corner 4	0.005

#### APPROVED BY:

**IDENTIFICATION** 



DATE: 10-01-2019	Page 3 of 3	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
TEST METHOD CONDUCTED	ASTM F2421 Test Method for Size Tile by Dial Gage Method	and Squareness of Resilient Floor

	DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Kermit Floor		

#4		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.001	7.003	7.005	7.004	48.006
Rotation 1	2	0.000	7.004	7.005	7.003	48.006
Flip 1	3	0.000				
Rotation 2	4	0.005				

		Per Linear Ft
Length Deviation	0.006	0.002
Width Deviation Left	0.003	0.005
Width Deviation Center	0.005	0.009
Width Deviation Right	0.004	0.007

Squareness	
Deviation	
Corner 1	0.001
Corner 2	0.000
Corner 3	0.000
Corner 4	0.005

#5		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.004	7.001	7.004	7.003	48.014
Rotation 1	2	0.001	7.003	7.004	7.001	48.014
Flip 1	3	0.005				
Rotation 2	4	0.002				

		Per Linear Ft
Length Deviation	0.014	0.004
Width Deviation Left	0.001	0.002
Width Deviation Center	0.004	0.007
Width Deviation Right	0.003	0.005

Squareness Deviation	
Corner 1	0.004
Corner 2	0.001
Corner 3	0.005
Corner 4	0.002

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DATE: 10-01-2019	Page 1 of 1	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
TEST METHOD CONDUCTED	ISO 23999 ASTM F3261 Standard Flooring in Modular Format with Rigid	Specification for Resilient Polymeric Core

	DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Kermit Floor		

#### **GENERAL PRINCIPLE**

This International Standard specifies a method for determining dimensional stability and curling of resilient floor coverings, in the form of sheets and tiles, in linear dimensions after exposure to heat. The vertical deformations are measured in the test specimen after the specified heat treatment. Test specimens are placed in an oven at an elevated temperature, after which curl and dimensional stability are determined. In the case of domed material, turn the test specimen over to measure inverted or with the back of the sample facing up.

#### TEST RESULTS

IDENTIFICATION	TEMPERATURE	RESULT	INITIAL CURL	FINAL CURL
Length mean	70° C	-0.025 mm (0.01%)	0 mm	0 mm
Width mean	70° C	-0.380 mm (0.12%)		

IDENTIFICATION	TEMPERATURE	RESULT	INITIAL CURL	FINAL CURL
Length mean	70° C	-0.127 mm (0.04%)	0 mm	0 mm
Width mean	70° C	-0.169 mm (0.06%)		

IDENTIFICATION	TEMPERATURE	RESULT	INITIAL CURL	FINAL CURL
Length mean	70° C	+0.025 mm (0.01%)	0 mm	0 mm
Width mean	70° C	+0.042 mm (0.01%)		

NOTE: LVT/LVP-ISO 23999 Resilient Floor Covering – Determination of Dimensional Stability and Curling after Exposure to Heat

## APPROVED BY: Lary aflury



DATE: 10-18-2019	Page 1 of 1	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
TEST METHOD CONDUCTED	ASTM F1514 Measuring Heat Stal Change	bility of Resilient Flooring by Color
	DESCRIPTION OF TEST SAMPLE	

IDENI	IFICATION	

Kermit Floor

#### **GENERAL PRINCIPLE**

The test specimens are exposed to heat for 7 continuous days in an air circulating chamber. The materials are read using a spectrophotometer for the baseline color value and then read after the exposure. The Delta E is listed to show the color value change resulting from each exposure.

#### **TEST RESULTS**

	DELTA E (∆E) Rating	Gray Scale Rating
Heat Aged Sample 1	0.04	5.0
Heat Aged Sample 2	0.11	5.0
Heat Aged Sample 3	0.04	5.0

Test requirements of < 8.0 Delta E were met by the tested samples.

	AATCC RATING KEY		
5	No change		
4	Slight change		
3	Noticeable change		
2	Considerable change		
1	Severe change		

APPROVED BY:

Lang atluny

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DATE: 10-18-2019	Page 1 of 1	<b>TEST NUMBER</b> : 0260689
CLIENT	Kermit Floor	
	ASTM F1515 Measuring Light Stat	oility of Resilient Flooring by Color
TEST METHOD CONDUCTED	Change	

DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	Kermit Floor

#### **GENERAL PRINCIPLE**

The test specimens are exposed to accelerated light via xenon light using the standard irradiance as listed in the method. The materials are read using a spectrophotometer for the baseline color value and then read after 100, 200, and 300 hours of exposure. The Delta E is listed to show the color value change resulting from each exposure.

#### TEST RESULTS

	DELTA E (△E) Rating	Gray Scale Rating
100 AFU Exposed Sample	0.21	5.0
200 AFU Exposed Sample	0.30	5.0
300 AFU Exposed Sample	0.24	5.0

Test requirements of < 8.0 Delta E MEETS specified criteria.

	AATCC RATING KEY		
5	No change		
4	Slight change		
3	Noticeable change		
2	Considerable change		
1	Severe change		

# APPROVED BY: Harry aflury

## Test Report

#### Test Items, Method and Results:

Test Method: ASTM E492-09 Temperature: 25°C

Relative Humidity: 63%

Specimen area: 10.5m<sup>2</sup>

Volume of the receiving room: 111m<sup>3</sup>

Floor/ceiling Assembly: The system consisted of 150mm thick concrete floor with a drop ceiling below forming the horizontal separation between two rooms, one directly above the other. The drop ceiling consisted of 350mm deep light steel bar joists spaced 1200mm on centre. The 12mm thick gypsum boards were fixed on the bar. 100mm thick fibre glass sound batts were placed in the 350mm space. A high density cross-link polyethylene underlayment was placed upon the concrete and the 5.5mm thick PVC flooring specimens were placed on the top of the whole system.



#### Calculated Impact Insulation Class: IIC 62 Note:

- 1. L<sub>n</sub> = Normalized Sound Pressure Level for Covering over Floor/ceiling System
- 2. Classified IIC in accordance with ASTM E989-12, Standard Classification for Determination of Impact Insulation Class.
- 3. The IIC was for the whole floor/ceiling assembly system.

![](_page_16_Picture_0.jpeg)

## **Test Report**

#### Appendix A: Sample photos

![](_page_16_Picture_4.jpeg)

Test sample

#### The End of Report

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![](_page_17_Picture_0.jpeg)

![](_page_17_Picture_1.jpeg)

## **PRODUCT SOUND QUALITY RESULTS**

CALCULATED IMPACT INSULATION CLASS: IIC 62

TEST METHOD: ASTM E492-09 TEMPERATURE: 25 C RELATIVE HUMMIDITY: 63% SPECIMEN AREA: 10.5m2 VOLUME OF THE RECEIVING ROOM: 111m3

- NORMALIZED SOUND PRESSURE LEVEL FOR COVERING OVER THE FLOOR / CEILING SYSTEM
- CLASSIFIED IIC IN ACCORDANCE WITH E989-12, STANDARD CLASSIFICATION FOR DETERMINATION OF IMPACT INSULATION
- THE IIC WAS FOR THE WHOLE FLOOR / CEILING ASSEMBLY SYSTEM.

## CALCULATED SOUND TRANSMISSION CLASS: STC 60

TEST METHOD: ASTM E90-09 TEMPERATURE: 25 C RELATIVE HUMMIDITY: 63% SPECIMEN AREA: 10.5m2 VOLUME OF THE RECEIVING ROOM: 111m3

- 1 TRANSMISSISION LOSS, THE PARTITION WAS THE FLOOR / CEILING ASSEMBLY SYSTEM
- CLASSIFIED STC IN ACCORDANCE WITH ASTM E413-10, CLASSIFICATION FOR RATING SOUND INSULATION
- THE STC WAS FOR THE WHOLE FLOOR / CEILING ASSEMBLY SYSTEM

\*\*RESULTS BASED ON PRODUCTS WITH 1MM IXPE UNDERPADS WITH 100KG/M3 DENSITY. SUPPLIED BY RUNYANG\*\*

\*\*1.5MM UNDERPADS AVAILABLE FOR SPECIAL ORDER FOR PROJECTS THAT REQUIRE HIGHER RATINGS\*\*

![](_page_18_Picture_0.jpeg)

DATE: 04-21-2020	Page 1 of 1	TEST NUMBER:	0266662
CLIENT	Kermit Floor		
TEST METHOD CONDUCTED ISO 4918 Resilient, Textile and Laminate Floor Coverings - Chair Test		- Castor	
	DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Kermit Floor		
COLOR	OR Kermit Floor		
CONSTRUCTION	SPC		

#### **GENERAL PRINCIPLE**

This test is designed to determine what effect the action of rolling traffic has on a particular flooring surface. The sample is subjected to the reciprocating action of a chair base which is loaded with weight. The chair castors are set to cause a circular cycling motion resulting in a circle shaped wear pattern.

#### **TEST RESULTS**

NUMBER OF CYCLES	APPEARANCE RATING
	No delamination or seam separation. Per client's
25,000	request, sample was rated for surface change only.

![](_page_18_Picture_8.jpeg)

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